

# EXTRUSION FORMING

## PRE-FORMING



This six pass Pre-Former is designed for extrusion of flexible and rigid carriers. Shown here is the cantilever style, however a similar unit is available with side plates on either side of the rolls. Units can be supplied with or without a tension control device.

Featured here is the option of the cantilever shaft design. It incorporates an easy access guard with clear viewing panel. This guard can be interlocked for operator safety.



## PRE-FORM OPTIONS

- ◆ Standard right to left operation with opposite direction available.
- ◆ Standard DC drive with precision drive controller. AC and Servo drives also available.
- ◆ Controlled output speed is standard on units; however, dancer or tension speed control is also available.
- ◆ Center mounted rolls are standard on units, with cantilever design optional.

**This information only represents a few of the machines we have done.  
Call us and discuss your exact needs today.**

*Together we build a better product.*



**Engineering & Industrial Services**

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# EXTRUSION FORMING

## POST-FORMING

This two-pass closing machine is for final forming of extrusion channel. The unit utilizes powered horizontal rolls for closing the extrusion. Rolls are adjustable with digital read-out positioning.



This unit is equipped with mechanical forming rolls to accurately close the extrusion. Top rolls are adjustable in height and quick releasing for line threading.



Extrusion tooling is provided to accurately guide the product into forming rolls.

## POST-FORM OPTIONS

- ◆ Standard right to left operation with opposite direction available.
- ◆ Standard DC drive with precision drive controller. AC and Servo drives also available.

Other services include rebuilding/refurbishing used equipment to like new condition.



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FOR-06-02-A